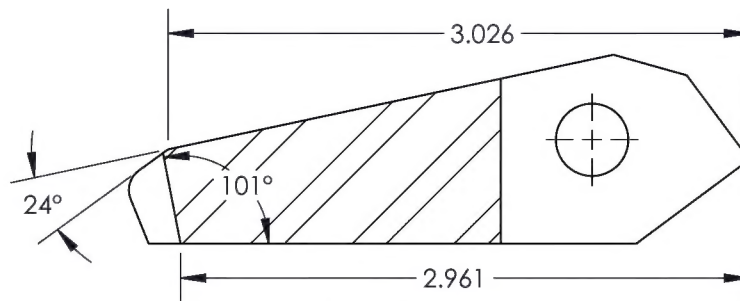
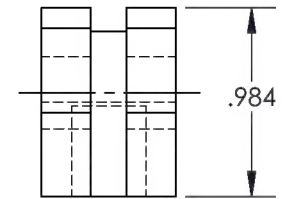
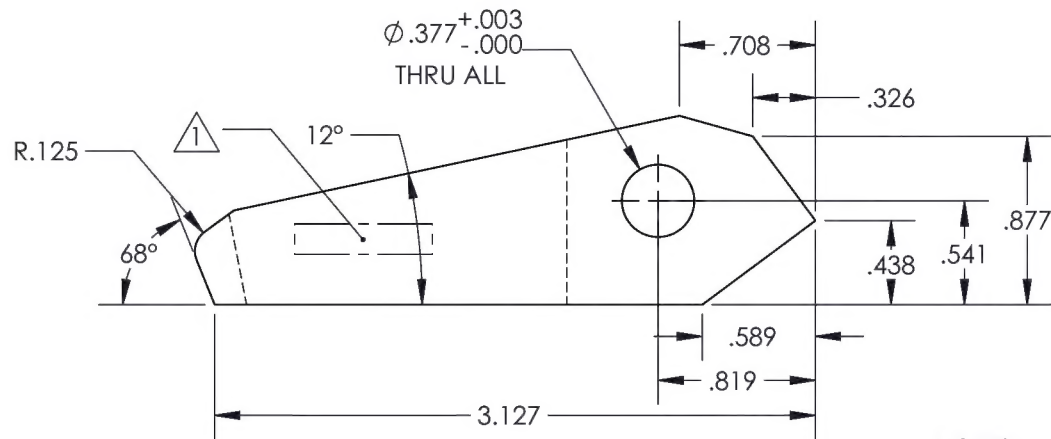
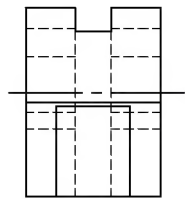
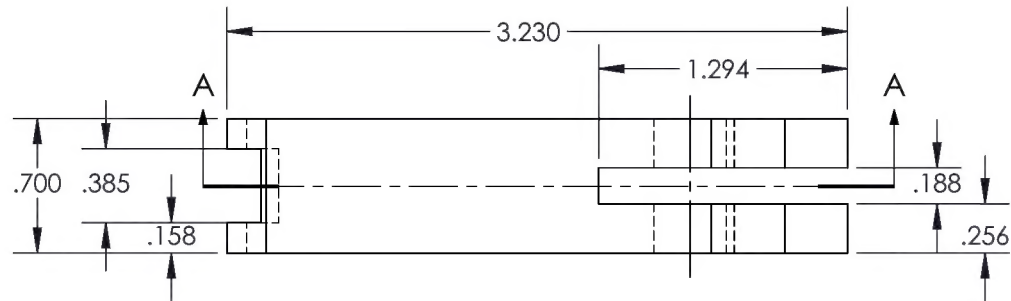


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
3	14-0086	ADDED MACHINE ENGRAVE BATCH NUMBER. ADDED NOTE NICKEL PLATE .0004-.0006, BAKE AFTER PLATING. CH'D HEAT TREAT WAS RC 44-48 IS RC 44-46.	8/5/2014	DJN	GE



SECTION A-A

NOTES:

1. MACHINE ENGRAVE BATCH NUMBER.
2. NICKEL PLATE .0004-.0006, BAKE AFTER PLATING.

DART AEROSPACE	
TITLE KEEPER	
DWG NO. C3-13-4	REV 3
MAT'L 4140	DRAWN BY: CANAM
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005	HEAT TREAT RC 44-46
.XX ± .01	FINISH SEE NOTE 2
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 10/31/2001
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			C3-13-4	1	KEEPER	4140	3/4 X 1 X 3-3/8	